



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

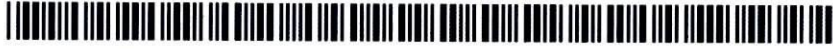
RBEM632V4000102-11
Job Sheet 182798



Part No: RBEM632V4000102-11

Job Qty: 1 ea *4*

Part Name: Placard, Plastic



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG REV 1 SHEET 7

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/5/18	9/5/18	0.00	0.00	Start Up Small Fab-4		<i>MCC</i>
110	Small Fab	1 pcs	9/5/18	9/5/18	0.00	0.41	Small Fab-6		<i>MCC</i> DAS
120	QC	1 pcs	9/5/18	9/5/18	0.00	0.00	QC5		SEP 05 2018 68
130	Packaging	1 pcs	9/5/18	9/5/18	0.00	0.00	Packaging3-1		<i>MCC</i> 9-89
140	QC21-SA	1 Ea	9/5/18	9/5/18	0.00	0.00	QC21		<i>MCC</i> SEP 18 2018 09:06

Part Op 110 - 1-Laser engrave plastic placard RBEM632V4000102-11 as per DWG.
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.0940 sf (.094 ea)	90-Start up Operation	<i>5089301</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	88	0

Part Specifications

Specifications could not be found.

Plex 8/31/18 5:10 PM dart.logan.david



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S107893

Part: RBEM632V4000102-11

Job No: 182798

Serial No/Batch: S107893

Revision:

Inspector:

Exp Date:

Instructions:

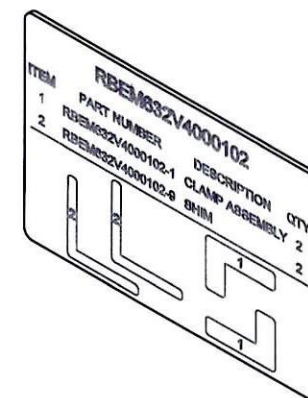
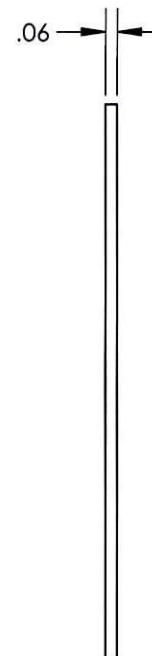
Date: 09/04/18

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	

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WHITE LINES & LETTERS

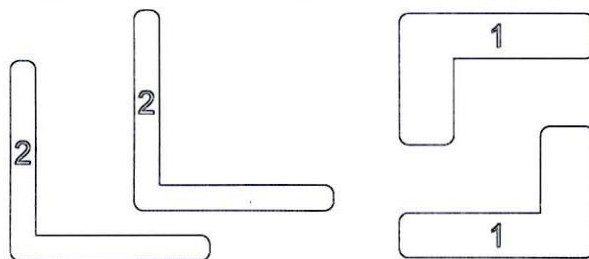
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RBEM632V4000102

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	RBEM632V4000102-1	CLAMP ASSEMBLY	2
2	RBEM632V4000102-9	SHIM	2

3.00



4.50

NOTE:
USE PDF.



TITLE
ROTOR BRAKE RIGGING SHIM

DWG NO. RBEM632V4000102-11

REV
1

MAT'L PLASTIC

TREAT

FINISH

SPEC

DRAWN BY: DUERFELDT

CHECKED: CLOUGH

OPPS APPR: ANDERSON

QA APPR: LINDSAY

APPROVED: GILBERT

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

.XXX ± .010 FRACTIONS ± 1/8

.XX ± .03 ANGLES ± 1°

.X ± .1 SURFACES = 125°

1. BREAK ALL SHARP EDGES

.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY

AFTER PLATING

3. INTERPRET DIM AND TOL PER

ASME Y14.5M-2009

USED ON MODEL

H175

SCALE 1:1

DATE 4/14/2016

SHEET 7 OF 9

(-11)

PLACARD